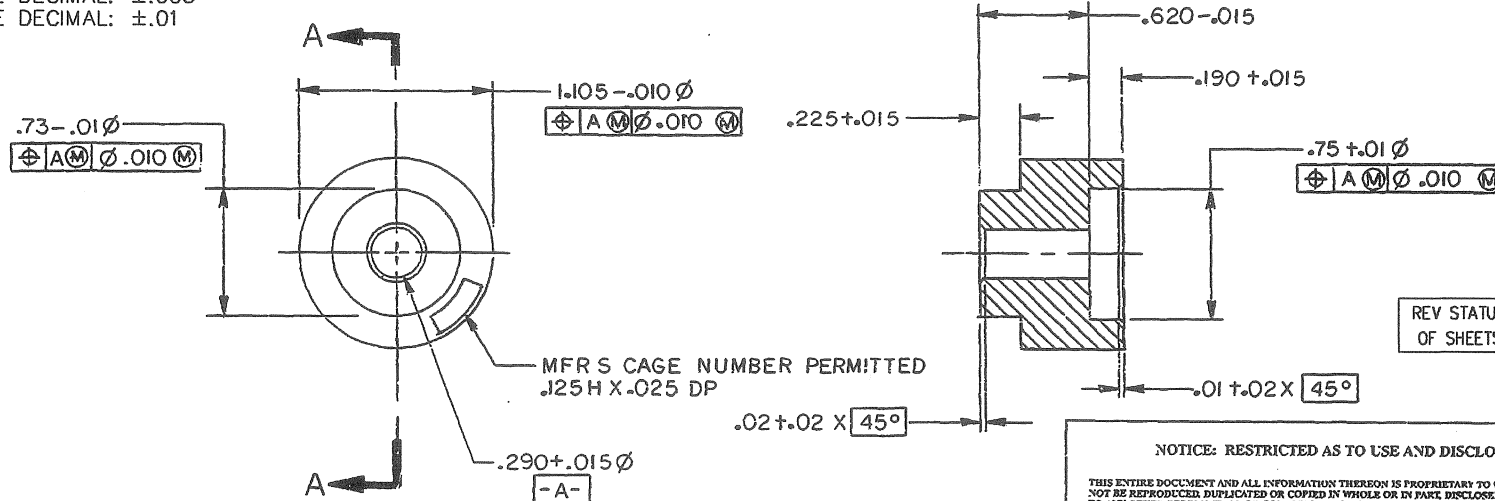


NOTES:-

- 1- SPEC MIL-W-13855 AND ANSI Y14.5-1973 APPLY.
- 2- MATERIAL: PLASTIC COMPOUND PER ASTM D-4066, PA162.
- 3- COLOR: NATURAL
- 4- BREAK SHARP EDGES .010 ±.005 UNLESS NOTED
- 5- REMOVE ALL FLASH, ON PLASTIC PARTS ONLY.
- 6- PART SHALL BE FREE FROM POROSITY, CRACKING, DEFORMATION OR KNIT MARKS, ON PLASTIC PARTS ONLY.
- 7-
- 8- FINISH 125/ ALL SURFACES.
- 9- ALTERNATE MATERIAL: ALUMINUM ALLOY 2024-T351 SPEC QQ-A-225/6, ALTERNATE ALLOYS, 2017-T451 SPEC QQ-A-225/5, OR 6061-T651 SPEC QQ-A-225/8.
- 10- PROTECTIVE FINISH FOR ALTERNATE MATERIAL: MIL-A-8625, TYPE III CLASS 2, FILM THICKNESS .0010 ±.0002, SEALED.
- 11- DIMENSIONS SHOWN ARE BEFORE FINAL PROTECTIVE FINISH, ON ALUMINUM PARTS ONLY.
- 12- SEE SHEET 2 OF 2 FOR ALTERNATE PLASTIC MOLDED CONFIGURATION.
- 13- TOLERANCE UNLESS OTHERWISE SPECIFIED:
  - 3 PLACE DECIMAL: ±.005
  - 2 PLACE DECIMAL: ±.01

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
	PRODUCT BASELINE ERR 67S9452	88-01-19	<i>[Signature]</i>
A	NOR 68S2004/880329	881007	<i>[Signature]</i>
B	NOR 68S3107 881021	890221	<i>[Signature]</i>
C	ERR Z9Z1148J (ECP 69S3019/890421) (ECP 69S3031/890523)	890912	<i>[Signature]</i>
D	NOR 69S2030/89-06-21	90-02-09	<i>[Signature]</i>
E	NOR 61S3077/910626	910820	<i>[Signature]</i>
F	NOR 62S3084 /920924	921105	<i>[Signature]</i>
G	NOR 62S2052/921217	930225	<i>[Signature]</i>
H	NOR 66S9003/960722	961113	MG



REV STATUS	REV	H	H
OF SHEETS	SH	1	2

NOTICE: RESTRICTED AS TO USE AND DISCLOSURE

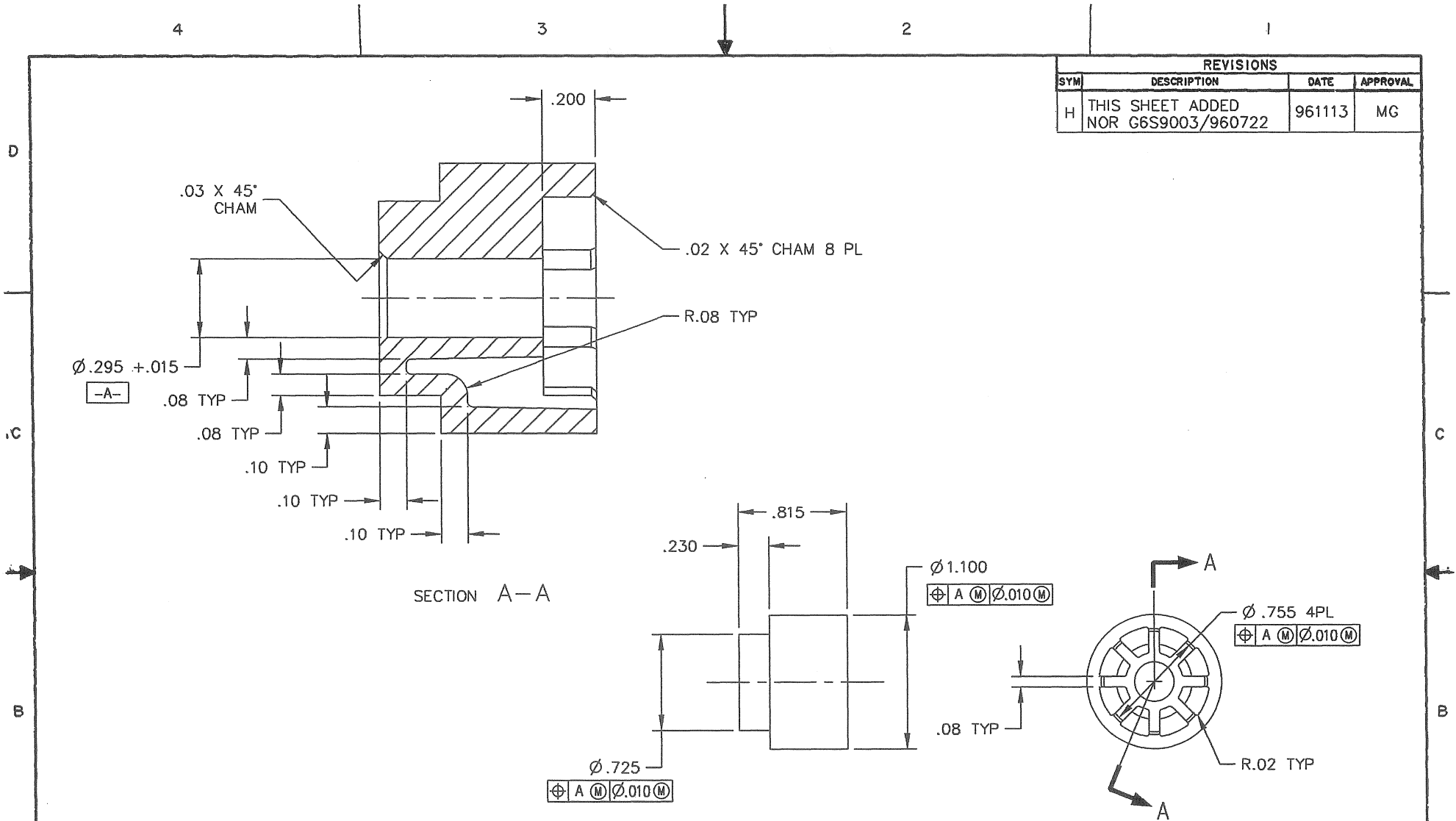
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MECHANICAL PROPERTIES		DO NOT SCALE DRAWING		ORIGINAL DATE OF DRAWING		PART NO.12597640	
YP		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		88-01-19		U.S. ARMY	
TS		TOLERANCES ON DECIMALS *		DRAFTSMAN		ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER	
EL2		FRACTIONS * ANGLES *		J. BRENNAN		DOVER, NEW JERSEY 07801-6001	
RA		THIRD ANGLE PROJECTION		ENGR		SPACER, BUTTCAP	
BH		THIRD ANGLE PROJECTION		ENGR		SIZE	
RH		THIRD ANGLE PROJECTION		ENGR		FSCM NO.	
APPLICATION		THIRD ANGLE PROJECTION		ENGR		12597640	
NEXT ASSY USED ON		THIRD ANGLE PROJECTION		ENGR		SCALE 2/1	
		THIRD ANGLE PROJECTION		ENGR		UNIT WT.	
		THIRD ANGLE PROJECTION		ENGR		SHEET 1 OF 2	

SMCAR FORM 67, 1 JUN 86(TEMP) REPLACES SMCAR FORM 67, 1 FEB 85, WHICH MAY BE USED UNTIL EXHAUSTED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
H	THIS SHEET ADDED NOR G6S9003/960722	961113	MG



ALTERNATE PLASTIC MOLDED CONFIGURATION

PART NO. 12597640

		MECHANICAL PROPERTIES		DO NOT SCALE DRAWING		ORIGINAL DATE OF DRAWING		U.S. ARMY	
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		96-11-13		ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER DOVER, NEW JERSEY 07801-5001	
		YP		TOLERANCES ON DECIMALS 2 PL ± .01		DRAFTSMAN E.J.L.		CHECKER MG	
		TS		3 PL ± .005		ENGR		ENGR	
		EL2		FRACTIONS * ANGLES *		ENGR		ENGR	
		RA		THIRD ANGLE PROJECTION		ENGR		ENGR	
		BH						SIZE C 19200 12597640	
		RH						SCALE 2/1 UNIT WT. SHEET 2 OF 2	
NEXT ASSY		USED ON		APPLICATION					