

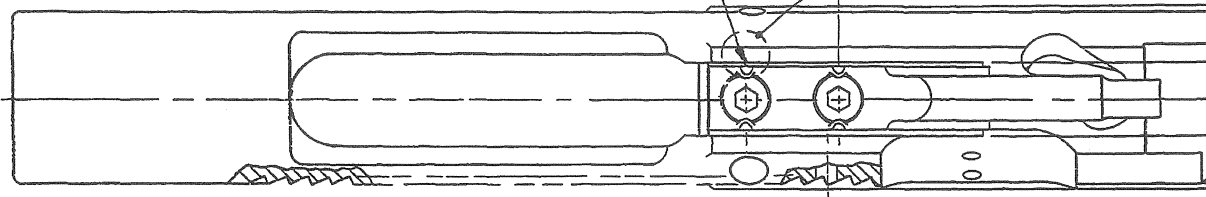
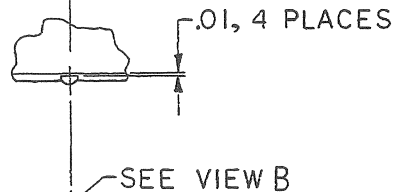
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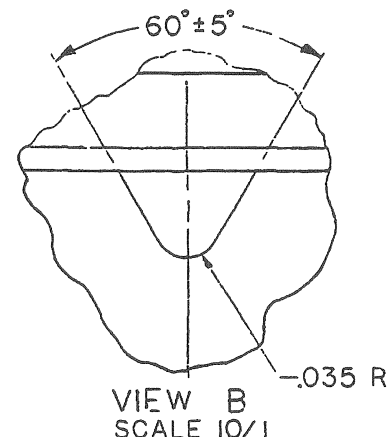
REVISIONS						
MF	ZONE	LTR	DESCRIPTION	DATE	APPROVED	
			REDRAWN FROM COLT'S DRAWING C62286 REVISION C	27 APR 70		
		A	SEE ERR HQR 20778	6 OCT 72	RC	
		B	NOR W2S0026	82-05-21	85-02-03	AK/BJ/LL
		C	NOR GIS2018 91 07 08	91-10-11	RF	
		D	NOR G2S2012/920330	920429	RF	
		E	NOR G2S3034/920408	920707	RF	
		F	NOR G2S3056/92-07-16	92-10-07	CF	
		G	NOR G2S3081/92-09-04	93-01-08	CF	
		H	NOR G3S3007 930305	930402	GR	
		J	NOR G6S3024 960426	961023	MG	

STAKE 4 PLACES-STAKE EACH SCREW (2) PLACES SIMULTANEOUSLY, STAKES TO BE 180° ± 5° OPPOSED. DEPTH TO BE SUFFICIENT TO GIVE A REMOVAL TORQUE OF 55 TO 100 IN.LB.

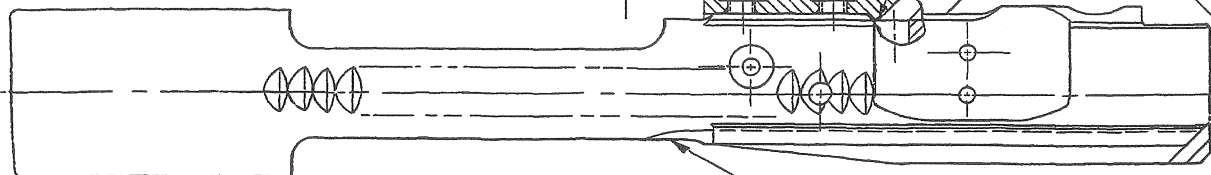


2-SCREW, CAP, HEX SOCKET HEAD - 8448508  
TIGHTENING TORQUE 58 LB IN. - 8 LB IN.

APPLY PERMATEX NO.3D AVIATION FORM-A-GASKET (LIQUID) AROUND GAS HOLE ONLY ON BOLT CARRIER PRIOR TO ASSEMBLY. SEE NOTE 2



.025 MAX  
4 PLACES



KEY, BOLT CARRIER - 8448506

CURRENT DESIGN ACTIVITY CASE CODE 19200  
U.S. ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
PICATINNY ARSENAL, NEW JERSEY 07806-9000

CARRIER, BOLT - 8448507

NOTE:

- MIL-W-13855 APPLIES. (A)
- ALTERNATIVE MATERIAL: MIL-S-45180 TYPE III

SEE PL-8448505

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT NO		DEPT OF THE ARMY U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PICATINNY ARSENAL, NEW JERSEY 07806-9000	
YS MIN		TOLERANCES		DATE 27 APR 1970		KEY AND BOLT CARRIER ASSEMBLY	
YS MAX		ANGLES ±		PREPARED	REB	SIZE CODE IDENT NO DRAWING NO.	
EL 2		3 PLACE DECIMALS ±.005		CHECKED	W. J. St.	C	19204
RA		2 PLACE DECIMALS ±.01		ENGINEER	W. J. St.	8448505	
SH		8448501	M4	SUBMITTED	W. J. St.	SCALE 2/1	
RH		D8448501	M16Al	APPROVED	R. S. Henry	SHEET OF	
		NEXT ASSY	USED ON	FINAL PROTECTIVE FINISH		CDI	
		APPLICATION					

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