DRAWING SIZE C

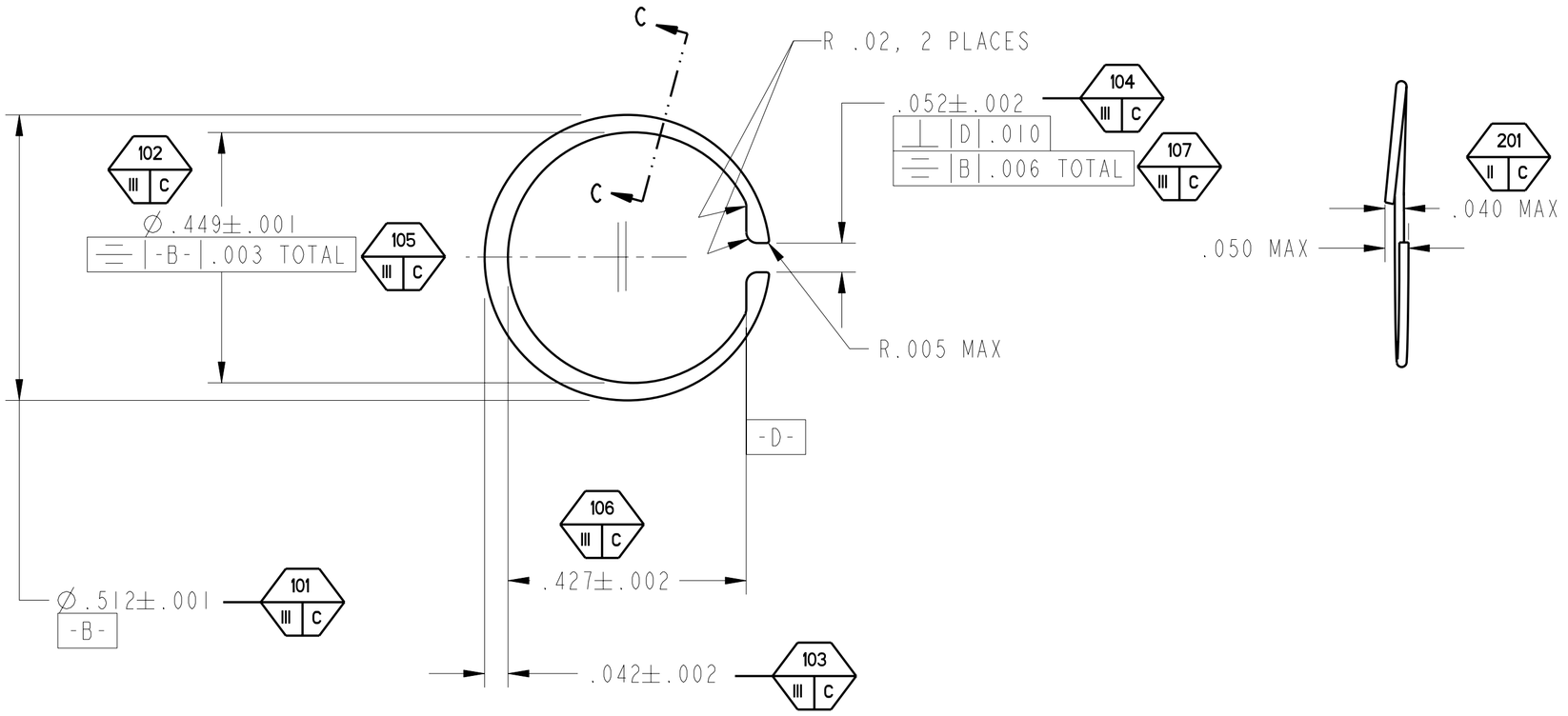
REVISIONS				
MODEL REV	DRAW REV	DESCRIPTION	DATE(YEAR-MO-DA)	APPROVED
N/A	F	NOR G5S3007 / 1995-03-03	1995-10-23	RLV
-	G	NOR L1S3067 / 2002-03-26	2002-05-23	JJW
A	H	NOR L3S3161 / 2004-03-31	2004-08-13	RLV
B	J	NOR L05S3010 / 2005-03-08	2005-03-22	BMG

NOTES

1. APPLICABLE STANDARDS/SPECIFICATIONS:
   A. MIL-W-13855 APPLIES.
2. MATERIAL: STEEL, CORROSION RESISTANT, PER AMS 5906 OR 5913, THICKNESS .016 ± .001. (401 Y — MATERIAL)
3. FINISH 5.4.1 OF MIL-STD-171. (402 Y — CLEANING AND PASSIVATION)
4. EDGES TO BE SHARP TO .005 R MAX.
5. MAX DIE BREAK ON -B- TO BE 50 PERCENT. FINISH ON SHEARED SURFACE FINISH TO BE 63. (203 II V — SURFACE FINISH)
6. SURFACE FINISH 125 EXCEPT AS NOTED IN NOTE 5.
7. QUALITY ASSURANCE PROVISION REQUIREMENTS PER DRAWING 12993884 APPLY.

204 II V — WORKMANSHIP

SECTION C-C
SCALE 10.000
TYPICAL



ISO VIEW
SCALE 2.000

THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

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PART NO. 8448511

PMIC				
MECHANICAL PROPERTIES				
YP			M231 FPW	
TS			M4A1	
EL2			M4	
RA			M16A4	
BH		12972691	M16A3	
		9327073	M16A2	
RH		8448509	M16A1	
		NEXT ASSY	USED ON	
		APPLICATION		

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCE ON ANGLES ± °
2 PLACE DECIMALS ± .01
3 PLACE DECIMALS ±

THIRD ANGLE PROJECTION

MATL ENGR	MODELED BY
	J. WINDHAM

CONTRACT NUMBER	
CONTRACTOR	
DRAWN BY: J. WINDHAM	DATE(YEAR-MO-DA): 1970-04-27
CHECKER: G. STRAHL	ENGINEER: J. WINDHAM
ENGINEER: L. KO	QUALITY ENGINEER: L. CICHUCKI
DRAWING APPROVAL: L. BRUNTON	2002-03-21
DESIGN APPROVAL: R. ELBE	2002-03-21

DESIGN ACTIVITY
US ARMY
ROCK ISLAND ARSENAL
ROCK ISLAND, ILLINOIS

RING, BOLT

SIZE	CAGE CODE	DWG NO.
C	19204	8448511

SCALE 5.000 | UNIT WT. 0.000198 | SHEET 1 OF 1

FORMAT: C_TACOM_ENG_1_0