

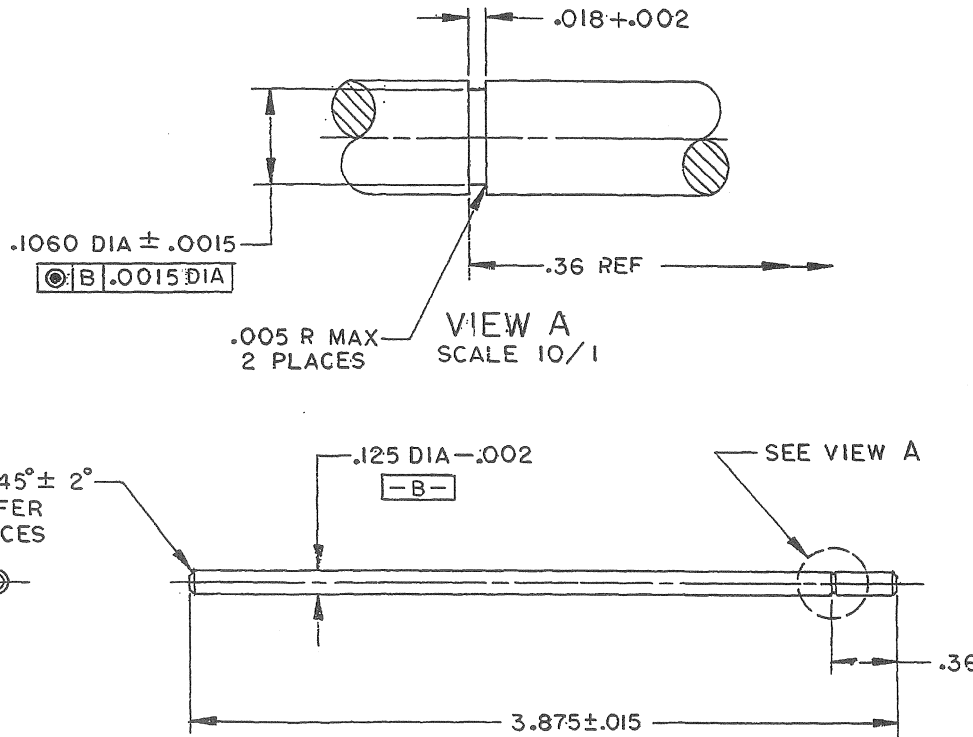
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REVISIONS					
MP	ZONE	LTR	DESCRIPTION	DATE	APPROVED
			H NOR G4S3137 950105	950426	HJS
			J NOR G6S3132 960814	961003	HJS
			K NOR G6S3157 961125	970103	JB

NOTE:

- STEEL, COLD FINISHED, AISI 1018, 1112, OR 1215. SPEC ASTM A108.
- FINISH $\sqrt{63}$.
- BREAK SHARP EDGES .003 MAX.
- MIL-W-13855 APPLIES
- HEAT TREAT: CARBURIZE .003 TO .008 TOTAL CASE DEPTH, HARDNESS SHALL BE R15N 80-87.



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CURRENT DESIGN ACTIVITY CAGE CODE 19200
U.S. ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT NO:		DEPT. OF THE ARMY U.S. ARMY WEAPONS COMMAND ROCK ISLAND, ILLINOIS, 61201	
YS MIN		TOLERANCES:		DATE 27 APR 1970		PIN, COVER, HINGE	
YS MAX		ANGLES ±		PREPARED <i>RGA a.d.B.</i>			
EL2		3 PLACE DECIMALS ±		CHECKED <i>ADH</i>		SIZE CODE IDENT NO. DRAWING NO. C 19204 8448533	
RA		2 PLACE DECIMALS ± .01		ENGINEER <i>Admont B.B. Miller</i>			
BH		9390029	M4	SUBMITTED		SCALE 2/1 SHEET OF	
		9349062	M16A2	APPROVED <i>F. P. Felberly</i>			
		D9327228	M 237	SEE NOTE 1			
		D8448602	M16	FINAL PROTECTIVE FINISH			
		D8448523	M16A1	5.3.1.2 OF MIL-STD-171			
RH		NEXT ASSY	USED ON	APPROVED <i>R.S. Henry</i>			
		APPLICATION					