

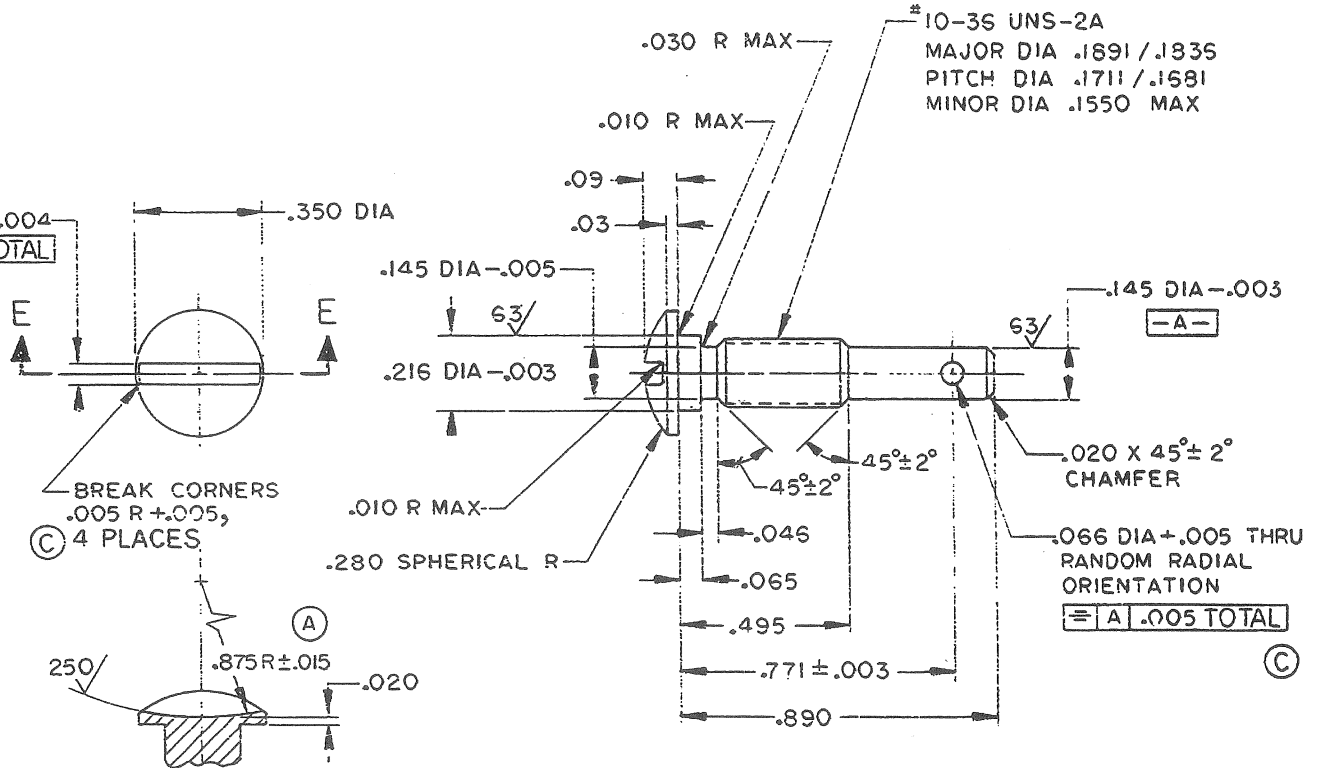
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REVISIONS				DATE	APPROVED
MF	ZONE	LTR	DESCRIPTION		
			REDRAWN FROM COLT'S DRAWING	27 APR 70	
			CS1702 REVISION A		
	A	(3)	SEE EO HRD C2197-3	15 JUL 70	
	B	(2)	SEE HQR 10719	11 MAY 71	
	C	(5)	SEE ERR HQR 20778	16 OCT 72	
	D		NOR WBS2009	30 OCT 13	

NOTE:

- FINISH  $125/\checkmark$  EXCEPT AS NOTED.
- BREAK ALL SHARP EDGES .010 MAX, EXCEPT AS NOTED. (A)
- HEAT TREATMENT: QUENCH (C) AND TEMPER TO HARDNESS SPECIFIED.  $\oplus A .015$  TOTAL
- MIL-W-13855 APPLIES. (B)



PARTIAL SECTION E-E

CODE IDENT NO  
19200

U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND  
DOVER, NEW JERSEY 07801

SCREW,  
REAR SIGHT WINDAGE

SIZE CODE IDENT NO. DRAWING NO.  
C 19200 8448534

SCALE 4/1 SHEET 1 OF 1

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT NO.	
YS MIN		TOLERANCES:		DATE	27 APR 1970
YS MAX		ANGLES		PREPARED	RGR
EL 2		3 PLACE DECIMALS	± .005	CHECKED	W. J. H. H.
RA		2 PLACE DECIMALS	± .01	ENGINEER	D. J. B. B.
BH	D8448602 M16	MATERIAL		SUBMITTED	F. P. Yilhooley
RM	D8448523 M16A1	STEEL, CMPSN 4130, 4140, 41L30, 41L40, OR 4037, ASTM A322		APPROVED	R. L. Henry
		FINAL PROTECTIVE FINISH			
		5.3.1.2 OF MIL-STD-171			
		APPLICATION			

8448534