

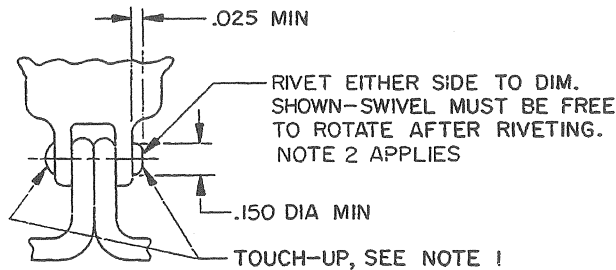
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NOTES:

1. AFTER SPREADING, THE RIVET SHALL BE REFINISHED (TOUCHED-UP) IN ACCORDANCE WITH PARA 3.5.5.3 OF MIL-W-13855, OR LACQUER, MIL-L-19538, CLASS I, COLOR BLACK 37038.
2. CRACKS PERMISSIBLE, PROVIDED THAT:
  - A. NO MORE THAN TWO CRACKS PER QUADRANT AND THREE PER RIVET APPEAR.
  - B. NO CRACK EXTENDS INTO THE TUBULAR PORTION OF THE RIVET.
  - C. NO BROKEN SECTIONS RESULT FROM ADJACENT CRACKS.
3. MIL-W-13855 APPLIES.



VIEW A-A  
SCALE 2/1

SEE PL-8448565

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ± — 3 PLACE DECIMALS ± — 2 PLACE DECIMALS ± —	CONTRACT NO:	CURRENT DESIGN ACTIVITY FSCM NO. 1920A U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER DOVER, NEW JERSEY 07801	
YS MIN			DATE 27 APR 70	DEPT OF THE ARMY U.S. ARMY WEAPONS COMMAND ROCK ISLAND, ILLINOIS, 61201	
YS MAX		MATERIAL	PREPARED <i>J. D. Wilson</i>	SIGHT AND GAS TUBE ASSY	
EL 2			CHECKED <i>R. L. Assog R. E. Picard</i>		
RA			ENGINEER <i>B. Billet B. Borlak</i>	SIZE CODE IDENT NO. DRAWING NO.	
BH	F 844860I M16		SUBMITTED <i>R. J. Henry</i>	C 19204	8448565
RH	F 8448522 M16AI		APPROVED <i>R. J. Henry</i>	SCALE 1/1	SHEET 1 OF 1
	NEXT ASSY USED ON	FINAL PROTECTIVE FINISH			
APPLICATION					

REVISIONS					
MF	ZONE	LTR	DESCRIPTION	DATE	APPROVED
			REPLACES B8448565 REV(D) W/CHANGES		
		A	(4) SEE EO HRD 02197-1	15 JULY 70	<i>SPB</i>
		B	(2) SEE ERR HQR 10730	26 MAY 71	<i>SPB</i>
		C	SEE ERR HQR 10842	14 SEP 71	<i>SPB</i>
		D	SEE ERR HQR 10862	8 OCT 71	<i>RE</i>
		E	(2) SEE ERR HQR 20665	11 APR 72	<i>SPB</i>
		F	(2) SEE ERR HQR 20679	21 JUL 72	<i>RE</i>
		G	SEE ERR HQR 20778	6 OCT 72	<i>RE</i>
		H	NORW250020 82-06-09	83-02-03	<i>LAH, K. H. W.</i>
		J	NORW25 0026 82-05-21	83-09-22	<i>W. R. H.</i>

