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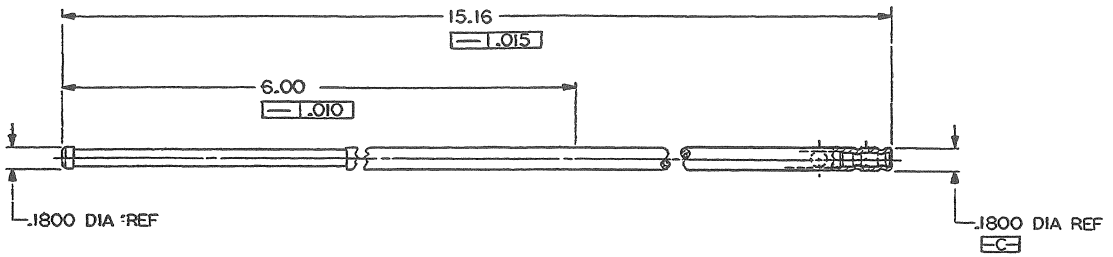
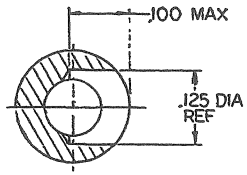
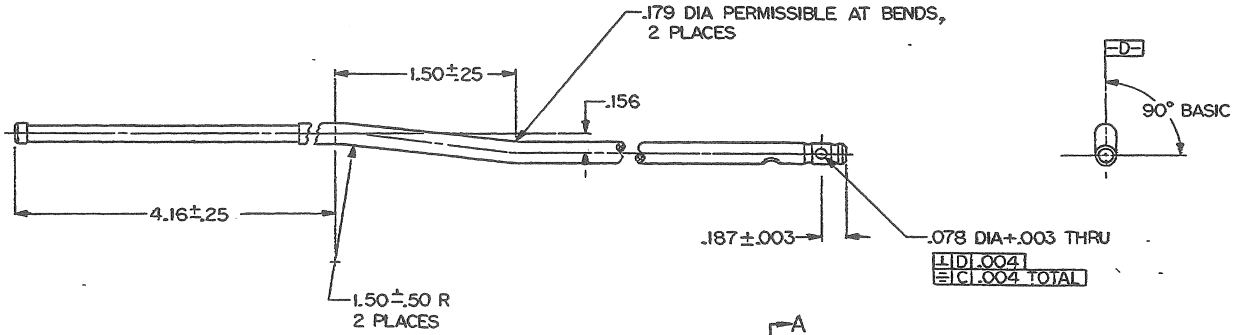
REVISIONS					
MF	ZONE	LTR	DESCRIPTION	DATE	APPROVED
			REDRAWN FROM COLT'S DRAWING D61645 REV B	27 APR 70	
		A	(1) SEE EO MRD 02197-3	15 JUL 70	
		B	(3) SEE ERR MQR 20778	6 OCT 72	
		C	NOR W2S3257 82-12-16	83-12-09	
		D	NOR W2S3258 / 82-12-30	84-09-04	
		E	NOR G8S3007/880301	881003	
		F	NOR G2S3059/920716 (ECP G2S3060/920630)	92-08-11	AJL

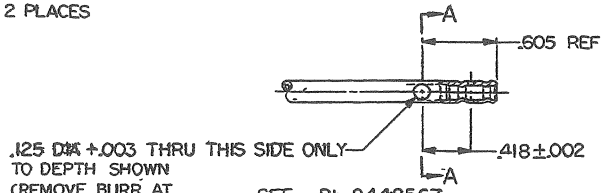
NOTE
1. MAKE FROM GAS TUBE AND PLUG ASSEMBLY – 8448568
2. FINISH 125 V.
3. MIL-W-13855 APPLIES.





SECTION A-A
SCALE: 10/1





SEE PL 8448567

CURRENT DESIGN ACTIVITY
FSCM NO. 19200.
U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

MECHANICAL PROPERTIES	
TS MIN	
YS MIN	
YS MAX	
EL 2	
RA	
BH	
RH	

NEXT ASSY	USED ON
C8448565	M16A2
	M16
APPLICATION	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
ANGLES ±
2 PLACE DECIMALS ±.005
3 PLACE DECIMALS ±.01

MATERIAL: SEE NOTE 1

FINAL PROTECTIVE FINISH: 5.4.1 OF MIL-STD-171

CONTRACT NO

DATE 27 APR 1970

PREPARED
CHECKED
ENGINEER
SUBMITTED
APPROVED

DEPT OF THE ARMY
U.S. ARMY WEAPONS COMMAND
ROCK ISLAND, ILLINOIS, 61201

GAS TUBE ASSEMBLY

SIZE	CODE IDENT NO	DRAWING NO
D	19204	8448567

SCALE 2/1 SHEET 1 OF 1

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SWE Form 403D, 29 Jul 69

CDI

8448567

October 14, 2004 12:51 AM