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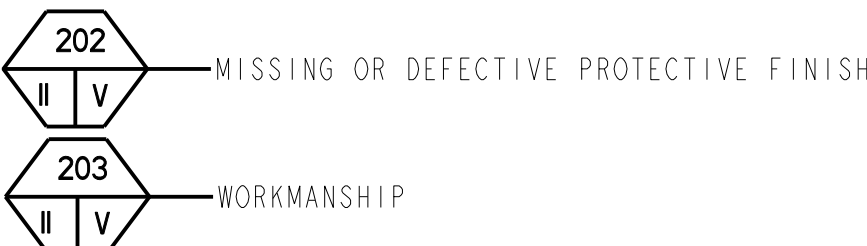
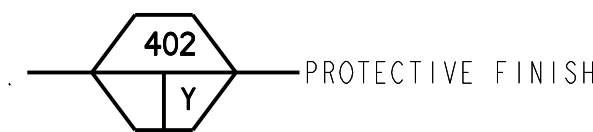
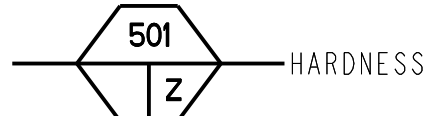
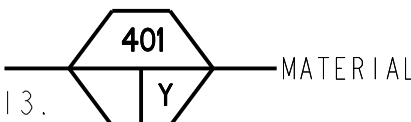
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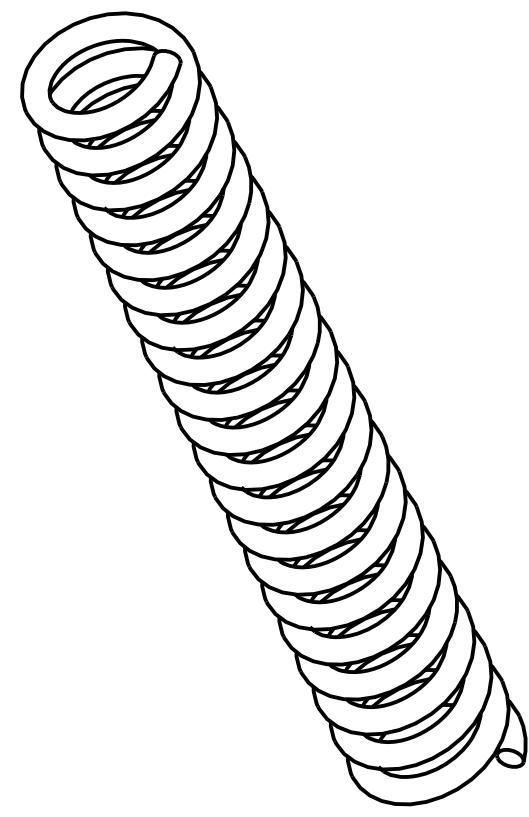
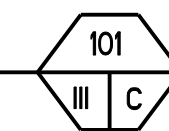
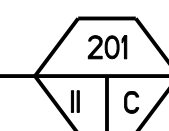
Table with 5 columns: MODEL REV, DRAW REV, DESCRIPTION, DATE(YEAR-MO-DA), APPROVED. Contains revision history from N/A to C.

NOTES

- 1. MIL-W-13855 APPLIES.
2. MATERIAL: STAINLESS STEEL SPRING WIRE, TYPE 631 (17-7PH), COLD-DRAWN PER ASTM A 313.
3. PRECIPITATION HEAT TREAT AFTER FORMING TO CONDITION CH900. HOLD AT 900° F ± 10° F FOR ONE HOUR. AIR COOL. THE HEAT TREATMENT METHODS INDICATED HEREON ARE FOR GUIDANCE ONLY, EXCEPT THAT TIME AT TEMPERATURE SHALL NOT BE REDUCED BELOW THAT SPECIFIED. HARDNESS: ROCKWELL 15N 84.5 MIN OR EQUIVALENT.
4. BREAK EDGES .003+.012-.000 EXCEPT AS NOTED.
5. PROTECTIVE FINISH: FINISH 5.4.1 OF MIL-STD-171.
6. QUALITY ASSURANCE PROVISION REQUIREMENTS PER DRAWING NUMBER 12993884 APPLY.



SPRING DATA table with 2 columns: Parameter and Value. Includes WIRE DIAMETER, COIL DIAMETER (O.D.), FREE LENGTH, TOTAL COILS, etc.



ISOMETRIC VIEW

THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

CURRENT DESIGN ACTIVITY CAGE CODE 19200 US ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 8448574

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Table with 3 columns: Application, Next Assy, Used On. Lists various part numbers and materials like M4A1, M4, M16A4, etc.

DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCE ON ANGLES ± ° 2 PLACE DECIMALS ± 3 PLACE DECIMALS ± .005. THIRD ANGLE PROJECTION. Includes a technical drawing of a cone.

Table with 2 columns: Field and Value. Includes CONTRACT NUMBER, CONTRACTOR, DRAWN BY, CHECKER, ENGINEER, DRAWING APPROVAL, DESIGN APPROVAL.

DESIGN ACTIVITY: US ARMY ROCK ISLAND ARSENAL ROCK ISLAND, ILLINOIS. SPRING, FRONT SIGHT DETENT. SIZE C, CAGE CODE 19204, DWG NO. 8448574. SCALE 8.000, UNIT WT. 0.000443, SHEET 1 OF 1.