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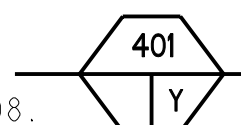
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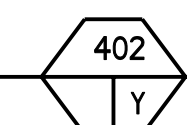
Table with 5 columns: MODEL REV, DRAW REV, DESCRIPTION, DATE(YEAR-MO-DA), APPROVED. Contains revision history from D to L.

NOTES

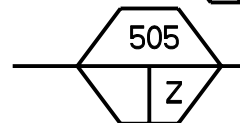
- 1. MIL-W-13855 APPLIES.
2. MATERIAL: STEEL, AISI 1015 TO 1018 OR AISI 1212, 1213, OR 1215 PER ASTM A 108.
3. DIMENSIONAL LIMITS APPLY AFTER PROTECTIVE FINISH.
4. SURFACE FINISH: 125/ EXCEPT AS NOTED.
5. BREAK EDGES .005 MAX EXCEPT AS NOTED.
6. PROTECTIVE FINISH: FINISH 1.1.2.1 OF MIL-STD-171. DO NOT BAKE FOR EMBRITTLEMENT RELIEF.
7. CARBURIZE TO .010+ .005 /-.000 EFFECTIVE CASE DEPTH.
8. SUGGESTED HEAT TREATMENT: QUENCH AND TEMPER. HARDNESS SHALL BE ROCKWELL 15N 89 TO 91 OR EQUIVALENT.
9. QUALITY ASSURANCE PROVISION REQUIREMENTS PER DRAWING NUMBER 12993884 APPLY.



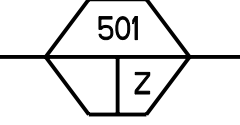
MATERIAL



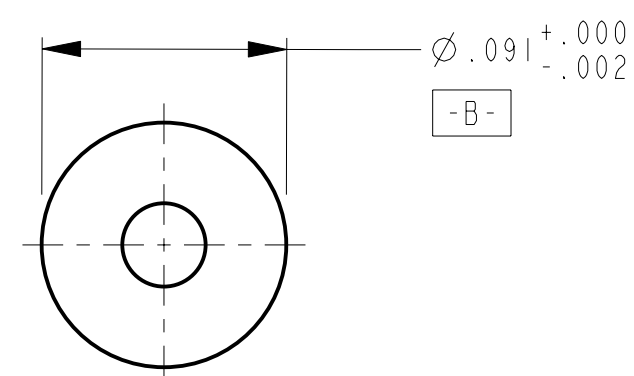
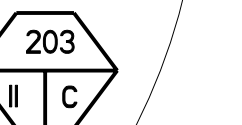
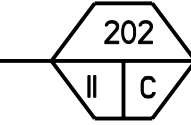
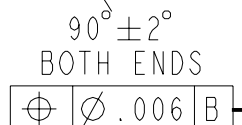
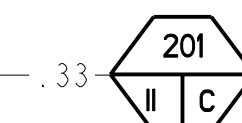
PROTECTIVE FINISH



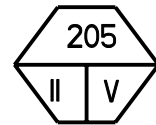
CASE DEPTH



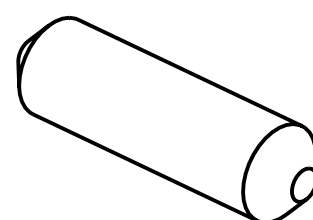
HARDNESS



MISSING OR DEFECTIVE PROTECTIVE FINISH



WORKMANSHIP



ISOMETRIC VIEW SCALE 6.000

THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

CURRENT DESIGN ACTIVITY CAGE CODE 19200 US ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 8448585

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Table with columns: PMIC, MECHANICAL PROPERTIES, APPLICATION, NEXT ASSY, USED ON. Lists material and property specifications.

DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCE ON ANGLES ± 2° 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005. THIRD ANGLE PROJECTION. MATL ENGR. MODELED BY B. NICEWANNER.

Table with columns: CONTRACT NUMBER, CONTRACTOR, DRAWN BY, CHECKER, ENGINEER, DRAWING APPROVAL, DESIGN APPROVAL. Lists project and personnel information.

Table with columns: DESIGN ACTIVITY (US ARMY ROCK ISLAND ARSENAL), DETENT, TAKEDOWN PIN, SIZE C, CAGE CODE 19204, DWG NO. 8448585, SCALE 14.000, UNIT WT. 0.000564, SHEET 1 OF 1.