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DUE TO GOVERNMENT GENERATED ENGINEERING CHANGES, THERE MAY BE DATA AND/OR TOLERANCES NOT PROPRIETARY TO COLT'S.

REVISIONS

Table with 5 columns: MODEL REV, DRAW REV, DESCRIPTION, DATE(YEAR-MO-DA), APPROVED. Contains 10 revision entries.

NOTES

1. MIL-W-13855 APPLIES.

2. MATERIAL: STEEL, AISI 4130 OR 4140 PER ASTM A 322.

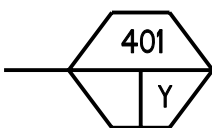
3. PROTECTIVE FINISH: FINISH 5.3.1.2 OF MIL-STD-171.

4. SURFACE FINISH: 125/ EXCEPT AS NOTED.

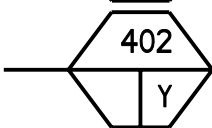
5. BREAK EDGES .005 MAX.

6. HEAT TREATMENT: QUENCH AND TEMPER TO ROCKWELL 15N 72.5 TO 76.0 OR EQUIVALENT.

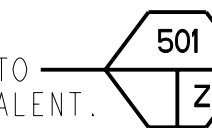
7. QUALITY ASSURANCE PROVISION REQUIREMENTS PER DRAWING NUMBER 12993884 APPLY.



MATERIAL



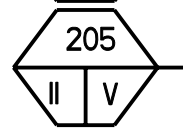
PROTECTIVE FINISH



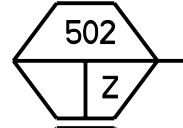
HARDNESS



MISSING OR DEFECTIVE PROTECTIVE FINISH



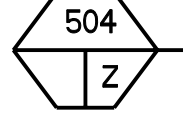
WORKMANSHIP



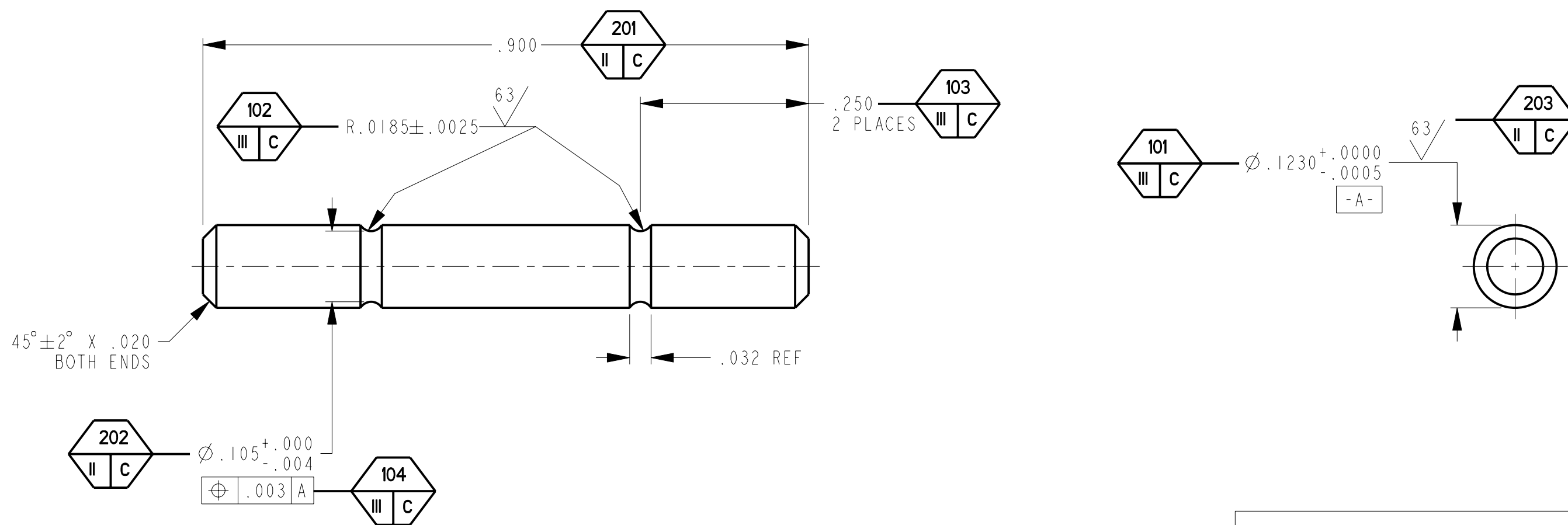
SALT SPRAY TEST



COATING WEIGHT



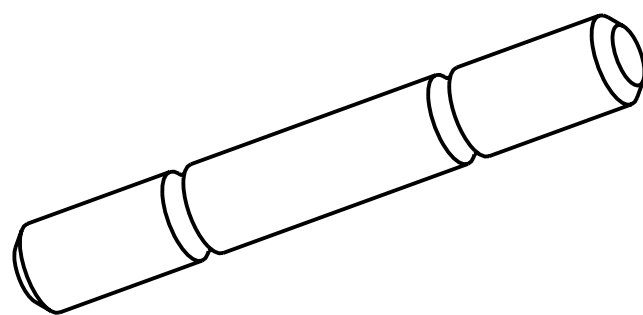
SUPPLEMENTARY OIL TREATMENT, SALT SPRAY TEST



THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

CURRENT DESIGN ACTIVITY CAGE CODE 19200 US ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 8448599



ISOMETRIC VIEW SCALE 4.000

Table with columns: PMIC, MECHANICAL PROPERTIES, APPLICATION, NEXT ASSY, USED ON.

DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ON ANGLES ± 2° 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 THIRD ANGLE PROJECTION

Table with columns: CONTRACT NUMBER, CONTRACTOR, DRAWN BY, CHECKER, ENGINEER, DRAWING APPROVAL, DESIGN APPROVAL.

Table with columns: DESIGN ACTIVITY, SIZE, CAGE CODE, DWG NO., SCALE, UNIT WT., SHEET.

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