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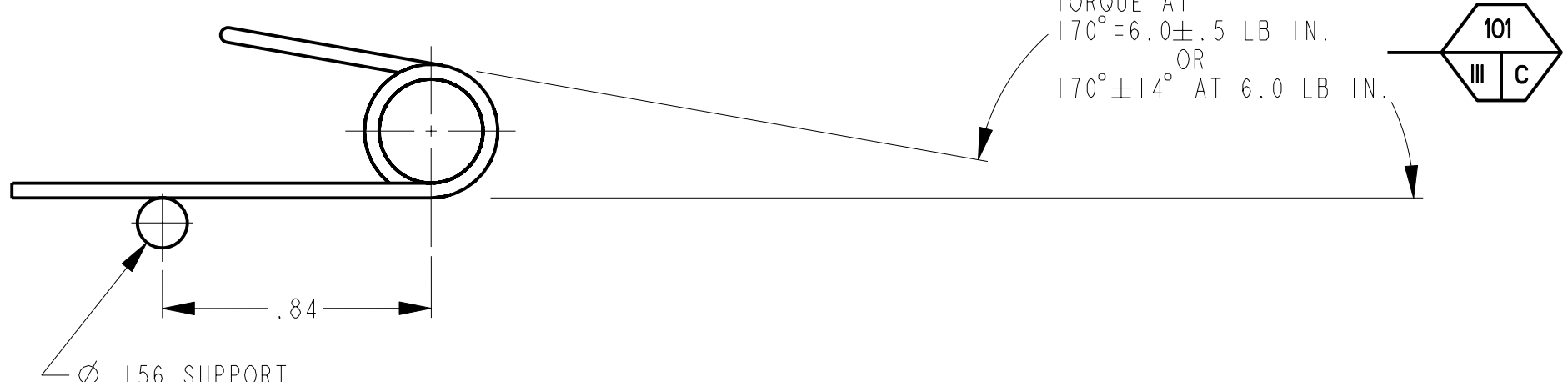
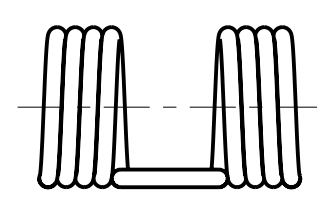
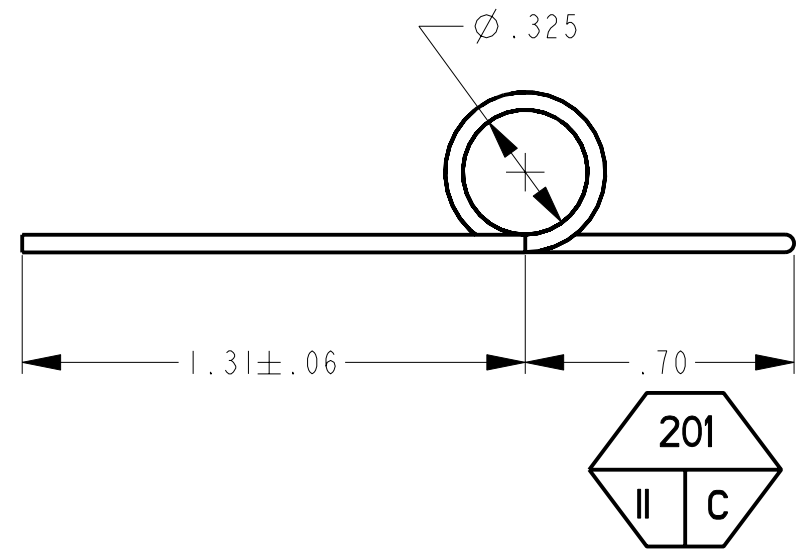
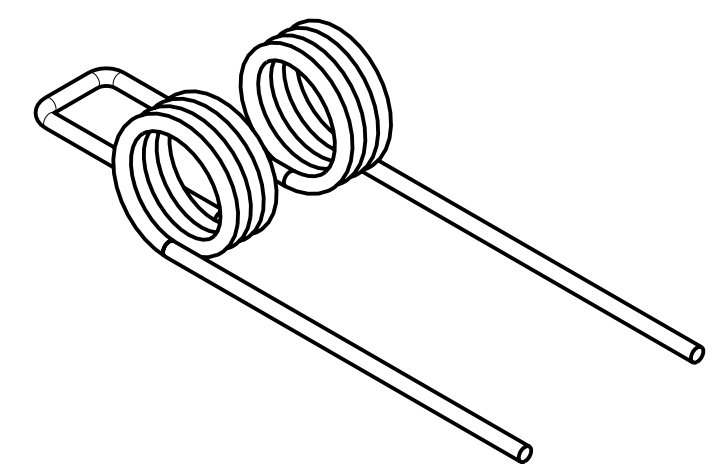
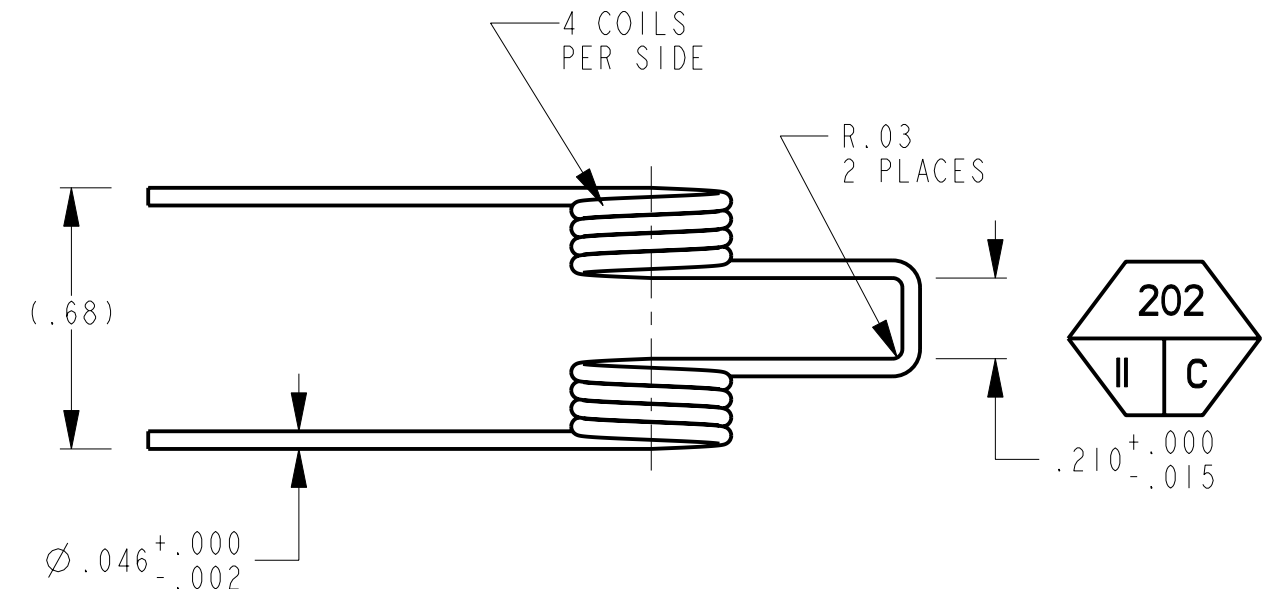
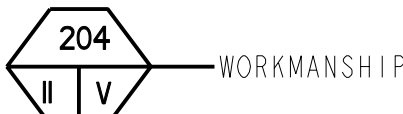
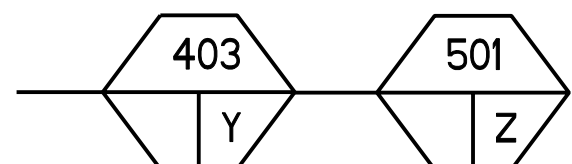
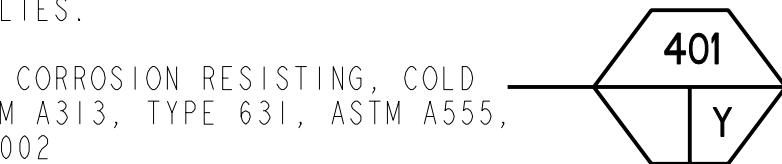
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DUE TO GOVERNMENT GENERATED ENGINEERING CHANGES, THERE MAY BE DATA AND/OR TOLERANCES NOT PROPRIETARY TO COLT'S.

REVISIONS				
MODEL REV	DRAW REV	DESCRIPTION	DATE(YEAR-MO-DA)	APPROVED
N/A	B	SEE ERR HQR 20600	1972-01-26	
N/A	C	(3) SEE ERR HQR 20778	1972-10-06	
N/A	D	NOR W2S0011 / 1982-041-3 (ECP W2S0034 / 1982-07-15)	1983-11-04	
N/A	E	ECP W2S0010 / 1982-04-13	1989-06-01	
-	F	NOR L2S3044 / 2002-08-28	2002-10-22	JJW
A	G	NOR L3S3161 / 2004-03-31	2004-08-13	RLV
B	H	NOR L05S3072 / 2005-09-20	2005-10-25	RLV

NOTES

- MIL-W-13855 APPLIES.
- MATERIAL: WIRE, CORROSION RESISTING, COLD DRAWN, SPEC ASTM A313, TYPE 631, ASTM A555, WIRE DIA .046-.002
- FINISH 5.4.1 OF MIL-STD-171. CLEANING AND PASSIVATION
- PRECIPITATION HEAT TREAT AFTER FORMING TO CONDITION CH-900. HOLD AT 900°F±10° FOR 1 HOUR. AIR COOL.
- QUALITY ASSURANCE PROVISION REQUIREMENTS PER DRAWING 12993884 APPLY.
- HARDNESS EQUIV TO ROCKWELL 15N 84.5 MIN.



THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

CURRENT DESIGN ACTIVITY CAGE CODE 19200  
US ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 8448611

PMIC			DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	CONTRACT NUMBER		DESIGN ACTIVITY	
						US ARMY ROCK ISLAND ARSENAL ROCK ISLAND, ILLINOIS	
MECHANICAL PROPERTIES		9390011	TOLERANCE ON ANGLES ± ° 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005	CONTRACTOR		SPRING, HAMMER	
YP		9349115		M4A1			
TS			THIRD ANGLE PROJECTION	DRAWN BY		SIZE C	
EL2				J. LOWDER - ESERV			
RA				CHECKER		ENGINEER	
BH				J. MACON-ESERV		J. WINDHAM	
RH			APPLICATION	ENGINEER		QUALITY ENGINEER	
				L. KO		E. SESE	
		B8448591	MATL ENGR	DRAWING APPROVAL		CAGE CODE	
		NEXT ASSY		USED ON		19204	
			MODELED BY	DESIGN APPROVAL		DWG NO.	
				J. LOWDER - ESERV		8448611	
					SCALE		UNIT WT.
					3		0.002
					SHEET		1 OF 1

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