

4

3

2

1

NOTICE: RESTRICTED AS TO USE AND DISCLOSURE

THIS ENTIRE DOCUMENT AND ALL INFORMATION THEREON IS PROPRIETARY TO COLT'S INC AND SHALL NOT BE REPRODUCED, DUPLICATED, OR COPIED IN WHOLE OR IN PART, DISCLOSED OR MADE AVAILABLE TO ANY OTHER PERSON, FIRM, OR CORPORATION OR OTHERWISE USED EXCEPT TO THE EXTENT NECESSARY FOR AND THEN ONLY IN CONNECTION WITH THE PREPARATION AND/OR SUBMISSION OF BIDS OR PROPOSALS RELATED TO A PROCUREMENT BEING EFFECTED BY THE UNITED STATES GOVERNMENT, OR IN CONNECTION WITH THE MANUFACTURE IN THE UNITED STATES EITHER BY THE UNITED STATES GOVERNMENT OR UNDER A CONTRACT WITH THE UNITED STATES GOVERNMENT. THIS DOCUMENT WILL BE DISPOSED OF IN ACCORDANCE WITH INSTRUCTIONS ISSUED BY THE RESPONSIBLE CONTRACTING OFFICER UPON COMPLETION OF THE PURPOSE FOR WHICH IT WAS ISSUED.

NOTE:

- VAPOR DEGREASE COMPONENTS NOTED.
- INTERNAL COMPONENTS AND INTERIOR OF BUFFER BODY MUST BE FREE OF CHIPS AND/OR FOREIGN MATERIAL WHEN ASSEMBLED.

4. MIL-W-13855 APPLIES.

BUMPER, BUFFER
8448619

NO GAP PERMISSIBLE
ⓑ AFTER ASSEMBLY

.025 MAX
BOTH ENDSPIN, SPRING-8448521-I
ASSEMBLE AS SHOWNSPACER, BUFFER — 8448620
NOTE 1 APPLIESBODY, BUFFER — 8448616
NOTE 1 APPLIES5-DISC, BUFFER — 8448618
NOTE 1 APPLIES

5.910 REF

5-WEIGHT, BUFFER — 8448617
NOTE 1 APPLIES.120 ± .004 DIA THRU BUMPER BUFFER-8448619
AT ASSEMBLY USING HOLES IN BUFFER BODY
8448616 FOR LOCATION

DISTRIBUTION STATEMENT E: FURTHER DISTRIBUTION ONLY
AS DIRECTED BY ASQC-AR OR HIGHER DOD AUTHORITY; 92-06-22.

SEE PL-8448615

CURRENT DESIGN ACTIVITY
FSCM NO. 19200U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CONTRACT NO:		DEPT OF THE ARMY U.S. ARMY WEAPONS COMMAND ROCK ISLAND, ILLINOIS, 61201	
YS MIN		TOLERANCES:		DATE 27 APR 1970		BUFFER ASSEMBLY	
YS MAX		ANGLES ±		PREPARED G-R a.g. et.			
EL 2		3 PLACE DECIMALS ±		CHECKED <i>[Signature]</i>		C 19204 8448615	
RA		2 PLACE DECIMALS ±		ENGINEER <i>[Signature]</i>			
BH	F8448604 M16	MATERIAL		SUBMITTED <i>[Signature]</i>		SIZE CODE IDENT NO. DRAWING NO.	
RH	F8448578 M16AI	FINAL PROTECTIVE FINISH		APPROVED <i>[Signature]</i>		C 19204 8448615	
NEXT ASSY USED ON		APPLICATION		SCALE 2/1		SHEET OF	

AMSWE Form 403C, 29 Jul 69

CDI