

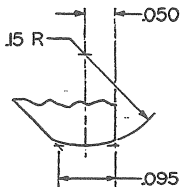
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NOTES:

1. AL ALLOY, 7075-T6 OR T651, COLD DRAWN PER QQ-A-225/9 OR AL ALLOY, 7075-T6 OR T6510 EXTRUDED PER QQ-A-200/11.
2. FINISH 125.
3. FILLET RADIUS TO BE .03.
4. BREAK SHARP EDGES .010 MAX.
5. ALL DIAMETERS TO BE [B].010 DIA EXCEPT AS NOTED. (A) (E)
6. ALL DIMENSIONS APPLY BEFORE FINISH.
7. FINISH MIL-A-8625, TYPE III, CLASS I, SEALED, [B] FILM THICKNESS .0010 \pm .0002.
8. MIL-W-13855 APPLIES.

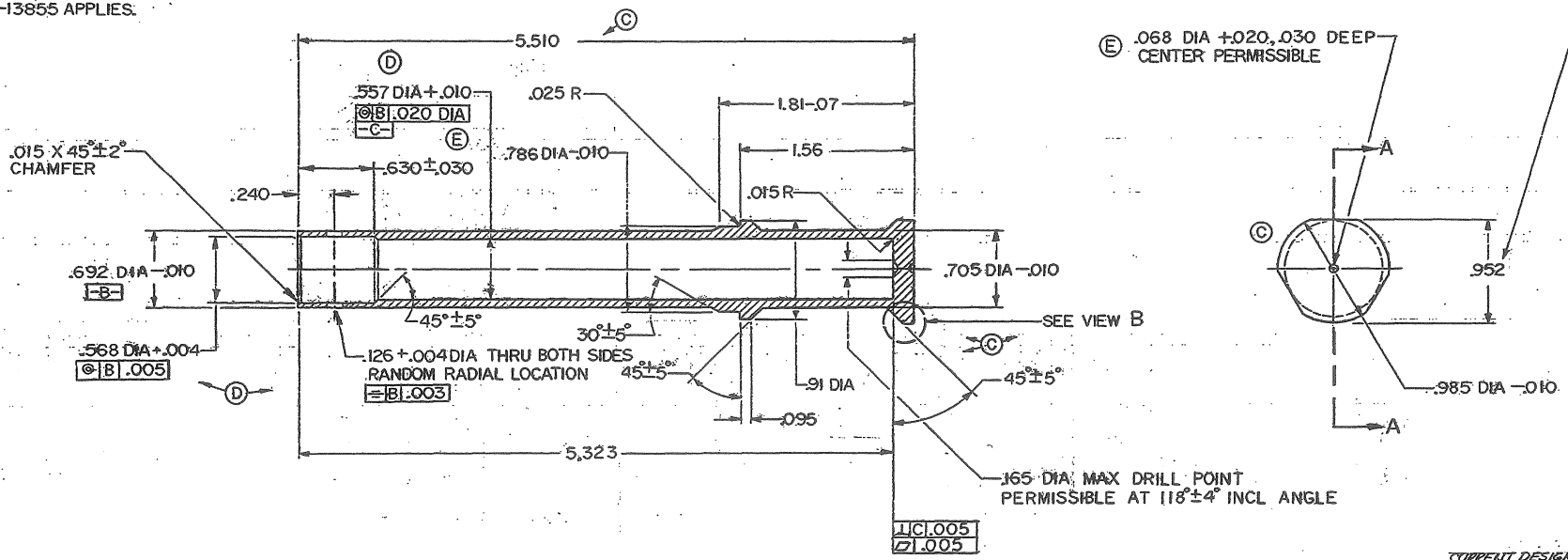
REVISIONS					
NO	ZONE	LTR	DESCRIPTION	DATE	APPROVED
			REDRAWN FROM COLT'S DRAWING D'62340 REV. 8	27 APR 70	
A	(1)		SEE EO HQR 0297-3	15 JULY 70	
B	(H)		SEE EO HQR 02257	15 OCT 70	
C	(G)		SEE EO HQR 10649	20 FEB 71	
D	(3)		SEE ERR HQR 10836	13 SEP 71	
E	(4)		SEE ERR HQR 20778	6 OCT 72	
F			NOR WAS 3048 / 84-10-09 (ECP WAS 0041 / 84-12-18)	05-02-14	



VIEW B
SCALE 10/1 (C)

3 FLATS EQUALLY SPACED WITHIN $\pm 10^\circ$ (C)

(E) .068 DIA $\pm .020$, .030 DEEP CENTER PERMISSIBLE



SECTION A-A

CURRENT DESIGN ACTIVITY ESCM NUMBER
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOWEL, NEW JERSEY 07001

MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE IN INCHES		CONTRACT NO.	
YS MIN		TOLERANCES:		DATE 27 APR 1970	
YS MAX		ANGLES - C		PREPARED BY [Signature]	
EL 2		3 PLACE DECIMALS $\pm .005$		CHECKED BY [Signature]	
RA		2 PLACE DECIMALS $\pm .01$		ENGINEER [Signature]	
BN		MATERIAL		SUBMITTED BY [Signature]	
BN		SEE NOTE 1		APPROVED [Signature]	
BN		MILG		DATE 27 APR 1970	
BN		GRAABIS MILGAM		PREPARED BY [Signature]	
BN		NEXT ASSY USED ON APPLICATION		CHECKED BY [Signature]	
BN		MIL PROTECTIVE FINISH		ENGINEER [Signature]	
BN		SEE NOTE 7		SUBMITTED BY [Signature]	
				DEPT OF THE ARMY U.S. ARMY WEAPONS COMMAND ROCK ISLAND, ILLINOIS 61201	
				BODY, BUFFER	
				SIZE CODE BODY NO. DRAWING NO.	
				D 19204 8448616	
				SCALE 2/1	
				SHEET 1 OF 1	

October 15, 2004 11:11 AM

D 8448616

A

CDI