DRAWING SIZE B

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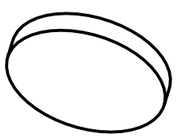
REVISIONS

MODEL REV	DRAW REV	DESCRIPTION	DATE(YEAR-MO-DA)	APPROVED
N/A	D	NOR G1S2018 / 1991-07-08	1991-10-11	
N/A	E	NOR G9S3108 / 1989-11-17	1997-03-03	JB
N/A	F	NOR L1S2102 / 2001-08-23	2001-09-26	RLV
-	G	NOR L2S3009 / 2002-03-14	2002-05-21	JJW
A	H	NOR L06S3020 / 2006-03-29	2006-05-02	BMG
B	J	NOR L08S3148 / 2009-01-21	2009-01-30	BMG

NOTES

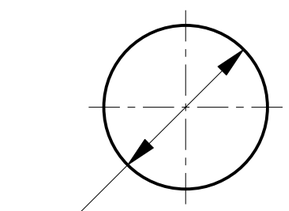
1. MIL-W-13855 APPLIES.
2. MATERIAL: SYNTHETIC ELASTOMER, CLASS 1, GRADE 70 PER AMS-R-6855.
3. QUALITY ASSURANCE PROVISION REQUIREMENTS PER DRAWING NUMBER 12993884 APPLY.

401 Y — MATERIAL

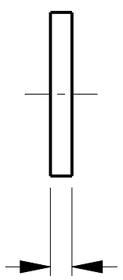


ISOMETRIC VIEW

203 II V — WORKMANSHIP



$\varnothing .540^{+.000}_{-.020}$ — 202 II C



201 II C — .071

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CURRENT DESIGN ACTIVITY CAGE CODE 19200
US ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 8448618

PMIC	
MECHANICAL PROPERTIES	
YP	
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EL2	
RA	
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RH	

NEXT ASSY	USED ON
	M4A1
	M4
	M16A4
13023911	M16A3
13004468	M16A2
9390023	M16A1
8448615	M16

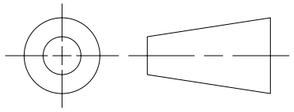
APPLICATION

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

TOLERANCE ON ANGLES ± 2°
2 PLACE DECIMALS ± .01
3 PLACE DECIMALS ± .005

THIRD ANGLE PROJECTION



MATL ENGR	MODELED BY
	G. STRAHL

CONTRACT NUMBER	
CONTRACTOR	
DRAWN BY: G. STRAHL	DATE (YEAR-MO-DA): 1970-04-27
CHECKER: J. WINDHAM	ENGINEER: J. WINDHAM
ENGINEER: L. KO	QUALITY ENGINEER: E. SESE
DRAWING APPROVAL: L. BRUNTON	2002-03-15
DESIGN APPROVAL: R. ELBE	2002-03-15

DESIGN ACTIVITY
US ARMY
ROCK ISLAND ARSENAL
ROCK ISLAND, ILLINOIS

DISC, BUFFER

SIZE	CAGE CODE	DWG NO.
B	19204	8448618

SCALE	UNIT WT	SHEET
2.000	0.000878	1 OF 1

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