DRAWING SIZE B

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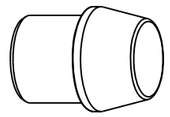
REVISIONS

MODEL REV	DRAW REV	DESCRIPTION	DATE(YEAR-MO-DA)	APPROVED
N/A	F	NOR GIS2018 / 1991-07-08	1991-10-11	
N/A	G	NOR G3S3105 / 1993-01-25	1993-12-17	
-	H	NOR L2S3009 / 2002-03-14	2002-05-21	JJW
A	J	NOR L3S3161 / 2004-03-31	2004-08-13	RLV
B	K	NOR L06S3020 / 2006-03-29	2006-05-02	BMG
C	L	NOR L08S3148 / 2009-01-21	2009-01-30	BMG
D	M	NOR L11S3031 / 2011-04-14	2011-04-21	RLV

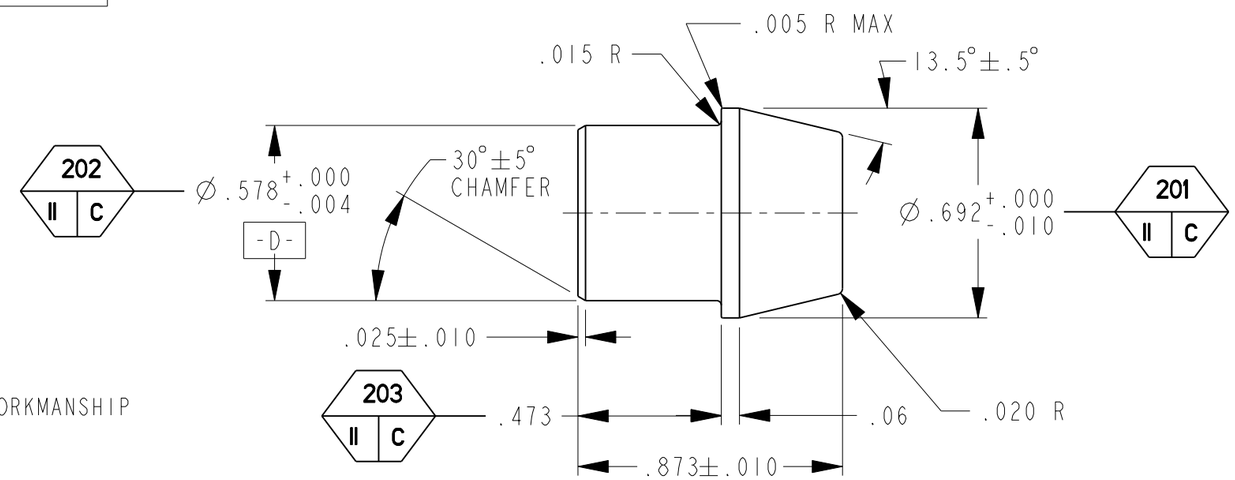
NOTES

1. MIL-W-13855 APPLIES.
2. MATERIAL: POLYETHER URETHANE PER AMS 3571/6 OR DRAWING NUMBER 13036819. RESILIENCE PER ASTM D 2632 SHALL BE 40±4. — 401 Y — MATERIAL
3. NO PARTING LINES PERMISSIBLE ON -D-.
4. ALL DIAMETERS SHALL BE ⌖ Ø.005 D.
5. -
6. QUALITY ASSURANCE PROVISION REQUIREMENTS PER DRAWING NUMBER 12993884 APPLY.



ISOMETRIC VIEW
SCALE 1.000

204 II V — WORKMANSHIP



THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

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CURRENT DESIGN ACTIVITY CAGE CODE 19200
US ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

PART NO. 8448619

PMIC			
MECHANICAL PROPERTIES			
YP			
TS			
EL2			
RA			
BH			
RH			

NEXT ASSY	USED ON
	M4A1
	M4
	M16A4
13023911	M16A3
13004468	M16A2
9390023	M16A1
8448615	M16

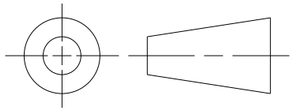
APPLICATION

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

TOLERANCE ON ANGLES ± 2°
2 PLACE DECIMALS ± .01
3 PLACE DECIMALS ± .005

THIRD ANGLE PROJECTION



MATL ENGR

MODELED BY B. NICEWANNER

CONTRACT NUMBER

CONTRACTOR

DRAWN BY	DATE (YEAR-MO-DA)
B. NICEWANNER	1970-04-27
CHECKER J. WINDHAM	ENGINEER J. WINDHAM
ENGINEER L. KO	QUALITY ENGINEER E. SESE
DRAWING APPROVAL L. BRUNTON	2002-03-15
DESIGN APPROVAL R. ELBE	2002-03-15

DESIGN ACTIVITY
US ARMY
ROCK ISLAND ARSENAL
ROCK ISLAND, ILLINOIS

BUMPER, BUFFER

SIZE	CAGE CODE	DWG NO.
B	19204	8448619

SCALE	UNIT WT	SHEET
2.000	0.0133	1 OF 1

FORMAT: B_TACOM_ENG_1_0