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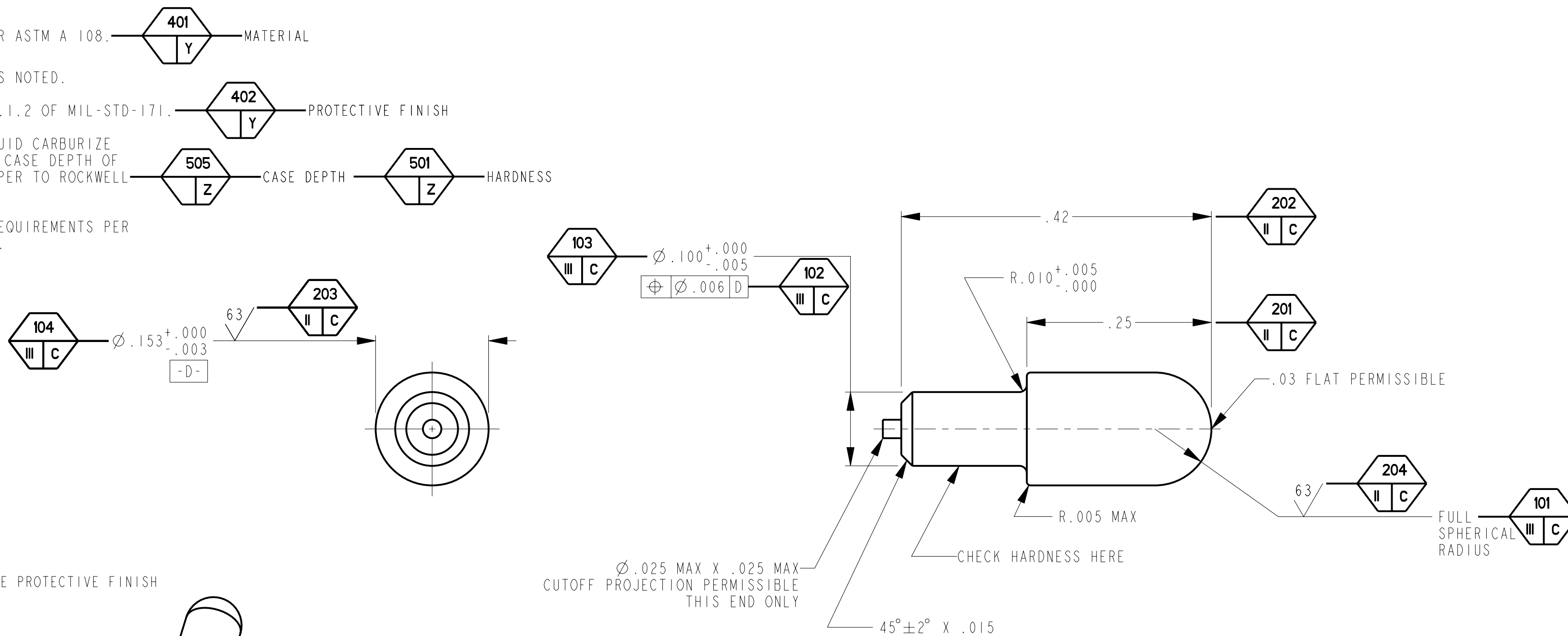
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REVISIONS

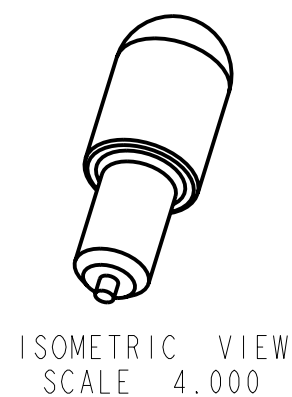
Table with 5 columns: MODEL REV, DRAW REV, DESCRIPTION, DATE(YEAR-MO-DA), APPROVED. Contains revision history from 1980 to 2009.

NOTES

- 1. MIL-W-13855 APPLIES.
2. MATERIAL: STEEL, AISI 1117 PER ASTM A 108.
3. SURFACE FINISH: 125/ EXCEPT AS NOTED.
4. PROTECTIVE FINISH: FINISH 5.3.1.2 OF MIL-STD-171.
5. SUGGESTED HEAT TREATMENT: LIQUID CARBURIZE AT 1550° F TO OBTAIN A TOTAL CASE DEPTH OF .003 TO .006. HARDEN AND TEMPER TO ROCKWELL 15N 85 TO 90 OR EQUIVALENT.
6. QUALITY ASSURANCE PROVISION REQUIREMENTS PER DRAWING NUMBER 12993884 APPLY.



- 205 MISSING OR DEFECTIVE PROTECTIVE FINISH
206 WORKMANSHIP
502 SALT SPRAY TEST
503 COATING WEIGHT
504 SUPPLEMENTARY OIL TREATMENT, SALT SPRAY TEST



CURRENT DESIGN ACTIVITY CAGE CODE 19200
US ARMY
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NEW JERSEY 07806-5000

THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

PART NO. 8448634

Table with columns for PMIC, MECHANICAL PROPERTIES, APPLICATION, CONTRACT NUMBER, CONTRACTOR, DESIGN ACTIVITY, DRAWN BY, CHECKER, ENGINEER, DRAWING APPROVAL, DESIGN APPROVAL, SIZE, CAGE CODE, DWG NO., SCALE, UNIT WT., SHEET.

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