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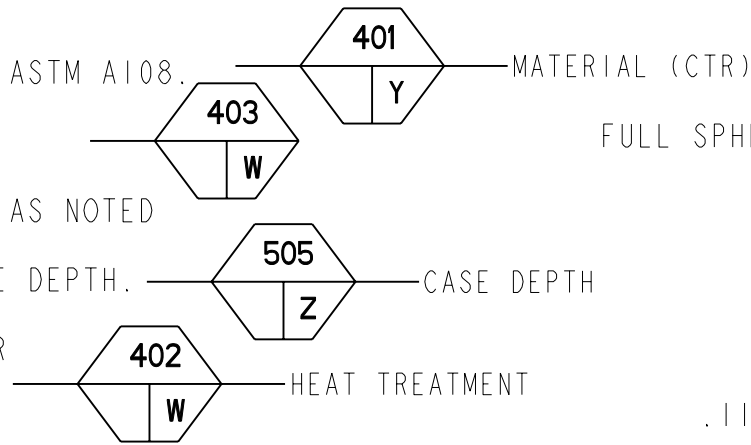
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REVISIONS				
MODEL REV	DRAW REV	DESCRIPTION	DATE(YEAR-MO-DA)	APPROVED
N/A	A	NOR W9S2009 / 1980-02-13	1980-05-16	
N/A	B	NOR W3S2023 / 1983-06-06	1983-09-14	
N/A	C	NOR GIS2018 / 1991-07-08	1991-10-11	
-	D	NOR LIS3048 / 2001-09-25	2002-05-22	JJW
A	E	NOR L3S3161 / 2004-03-31	2004-08-13	RLV

NOTES

- MIL-W-13855 APPLIES.
- MATERIAL: STEEL, CMPSN 1117 SPEC ASTM A108.
- FINISH 5.3.1.2 OF MIL-STD-171.
- SURFACE FINISH FINISH 1.25/EXCEPT AS NOTED
- CARBURIZE .003 TO .006 TOTAL CASE DEPTH.
- HEAT TREATMENT: QUENCH AND TEMPER TO SURFACE HARDNESS 15N 90 MIN.
- BREAK ALL SHARP EDGES .005 MAX.
- QUALITY ASSURANCE PROVISION REQUIREMENTS PER DRAWING 12993884 APPLY.

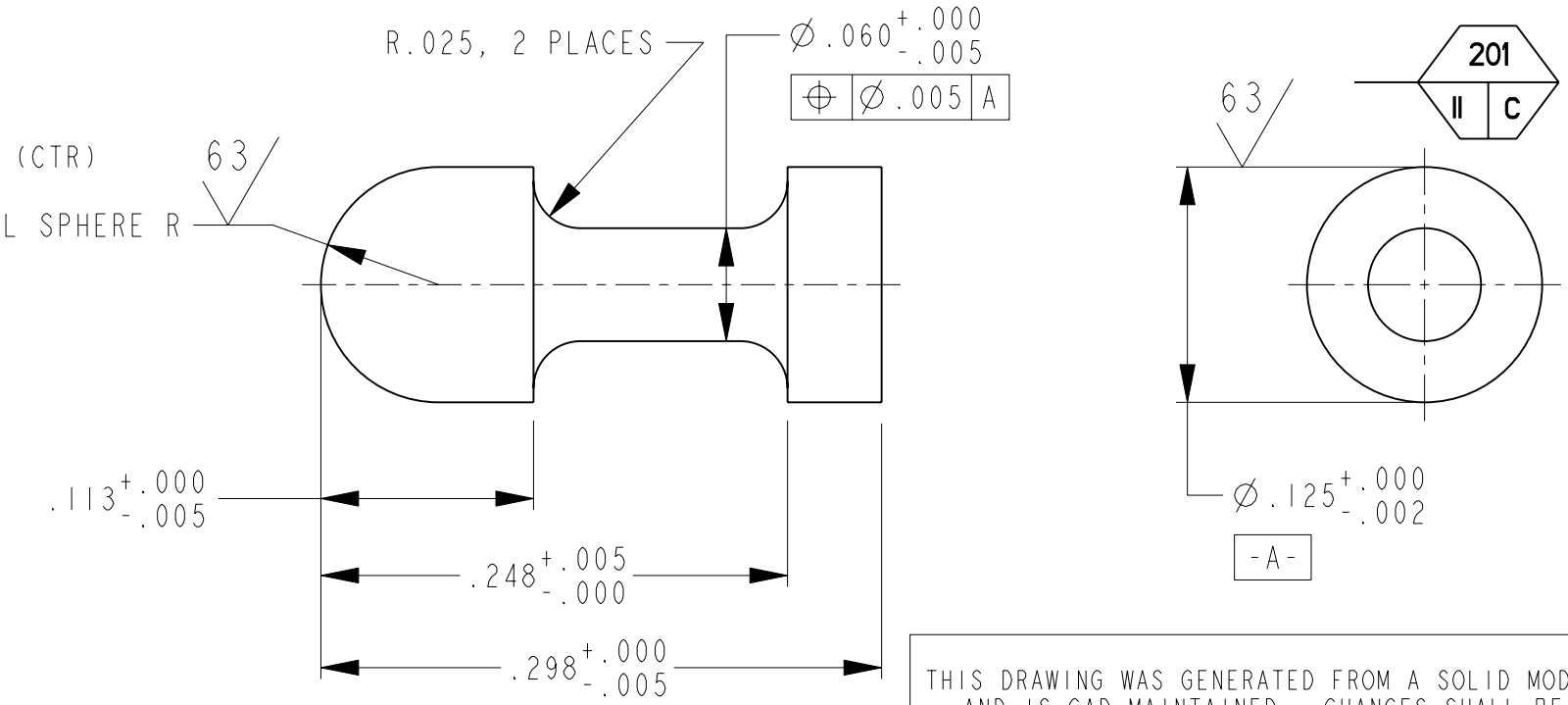


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CURRENT DESIGN ACTIVITY CAGE CODE 19200  
US ARMY  
ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER  
PICATINNY ARSENAL, NEW JERSEY 07806-5000

THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

PART NO. 8448786



PMIC		
		M4A1
MECHANICAL PROPERTIES		M4
		M16A4
YP		
TS	8448525	M16A3
EL2	D8448525	M16A2
RA	8448525	M16/M16A1
BH		
RH		
	NEXT ASSY	USED ON
	APPLICATION	

**DO NOT SCALE DRAWING**  
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

TOLERANCE ON ANGLES ± °  
2 PLACE DECIMALS ± .01  
3 PLACE DECIMALS ± .005

THIRD ANGLE PROJECTION

MATL ENGR MODELED BY  
B NICEWANNER

CONTRACT NUMBER	
CONTRACTOR	
DRAWN BY B NICEWANNER	DATE (YEAR-MO-DA) 1972-09-15
CHECKER S. GALL - ESERV	ENGINEER J. WINDHAM
ENGINEER L. KO	QUALITY ENGINEER L. CICHUCKI
DRAWING APPROVAL L. BRUNTON 2001-09-25	
DESIGN APPROVAL R. ELBE 2001-09-25	

DESIGN ACTIVITY		
US ARMY ROCK ISLAND ARSENAL ROCK ISLAND, ILLINOIS		
LATCH, COVER		
SIZE <b>B</b>	CAGE CODE 19204	DWG NO. 8448786
SCALE 10/1	UNIT WT 0.001	SHEET 1 OF 1