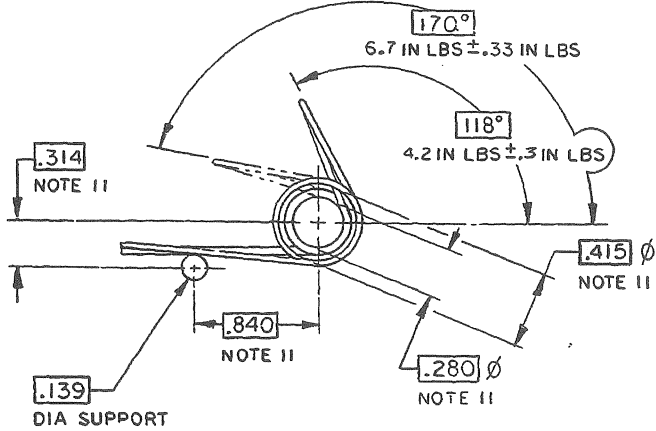
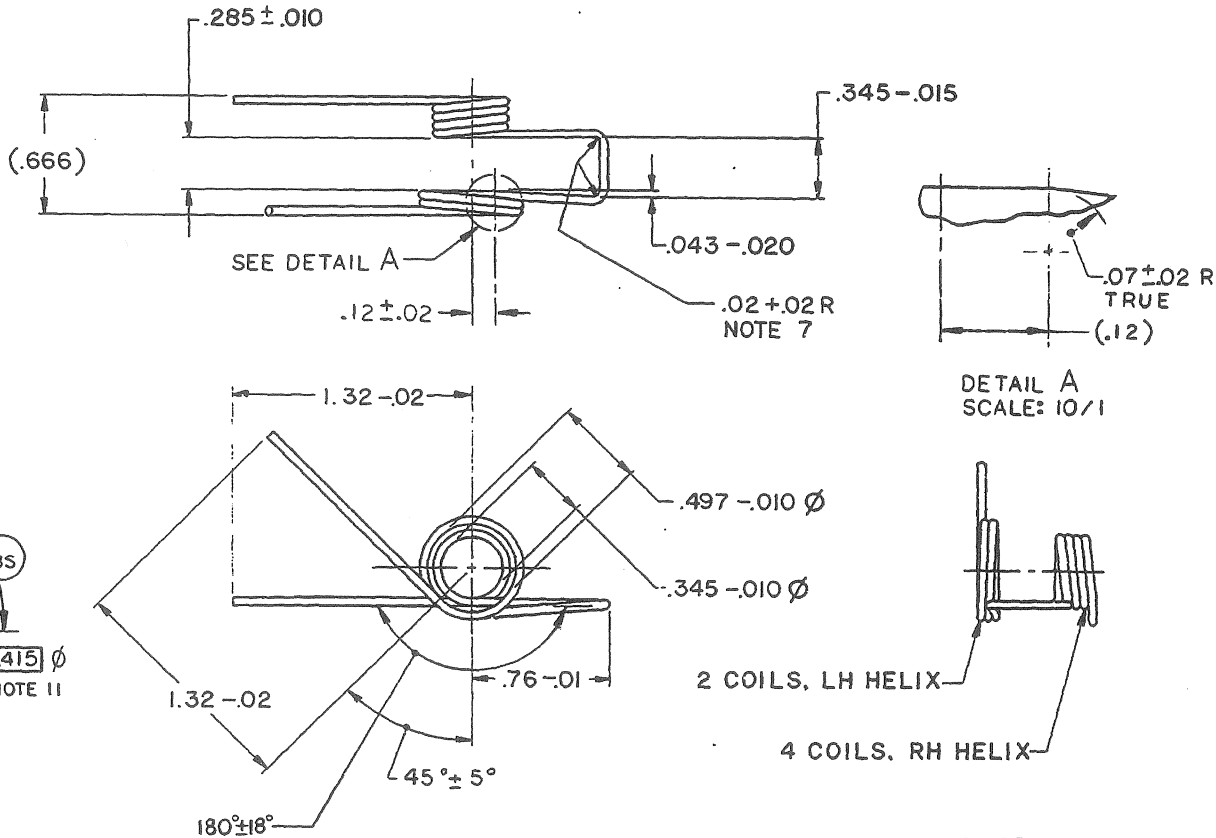


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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
-	PRODUCTION RELEASE ERR W2S2013	820614	<i>M. M. DeW</i>
A	NOR W2S 3258/82-12-30 (ECP W3S 3151 / 83-11-14 (ECP W4S 3010/84-05-07)	840904	<i>R. J. Hall</i>
B	NOR W4S 0030 / 84-11-15	85-04-02	<i>M. M. DeW</i>
C	NOR G8S2005/880310	880927	<i>...</i>
D	NOR GOS3095/900618	901107	<i>V. S. ...</i>
E	NOR GIS2018 91 07 08	91-10-11	<i>R. S. ...</i>

NOTES :-

- 1- SPEC MIL-W-13855 AND ANSI Y14.5-73 APPLY.
- 2- MATERIAL :- MUSIC WIRE PER ASTM-A228
- 3- WIRE DIAMETER - .047-.002 .
- 4- DIRECTION OF HELIX - AS SHOWN.
- 5- TOTAL COILS - AS SHOWN.
- 6- PITCH- CLOSE WOUND.
- 7- NO TOOL MARKS PERMITTED.
- 8- BREAK SHARP EDGES .005+.010.
- 9- FINISH $63\sqrt{\text{V}}$ ALL SURFACES.
- 10- STRESS RELIEVE AT $525 \pm 25^\circ\text{F}$ FOR 30 MINUTES AFTER FORMING.
- 11- SPECIFIED LOADS APPLY WHEN INSPECTED UPON SPECIFIED DIA'S AND AT DIM'S SHOWN.
- 12- FINISH: OIL-CLP PER MIL-L-63460.



PART NO. 9349107

		MECHANICAL PROPERTIES		DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 82-06-09		U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER DOVER, NEW JERSEY 07801	
		YP		TOLERANCES ON DECIMALS ±		DRAFTSMAN	CHECKER	SPRING, HAMMER	
		TS		FRACTIONS ± ANGLES ±		M M	DEW		
		EL2				ENGR	ENGR		
		RA				<i>M. M. DeW</i>	ENGR		
		BH				ENGR			
		RH							
9390032 M4								SIZE	FSCM NO.
9349106 M16A2								C	19200
NEXT ASSY USED ON								9349107	
APPLICATION								SCALE	SHEET
								2 / 1	1 OF 1