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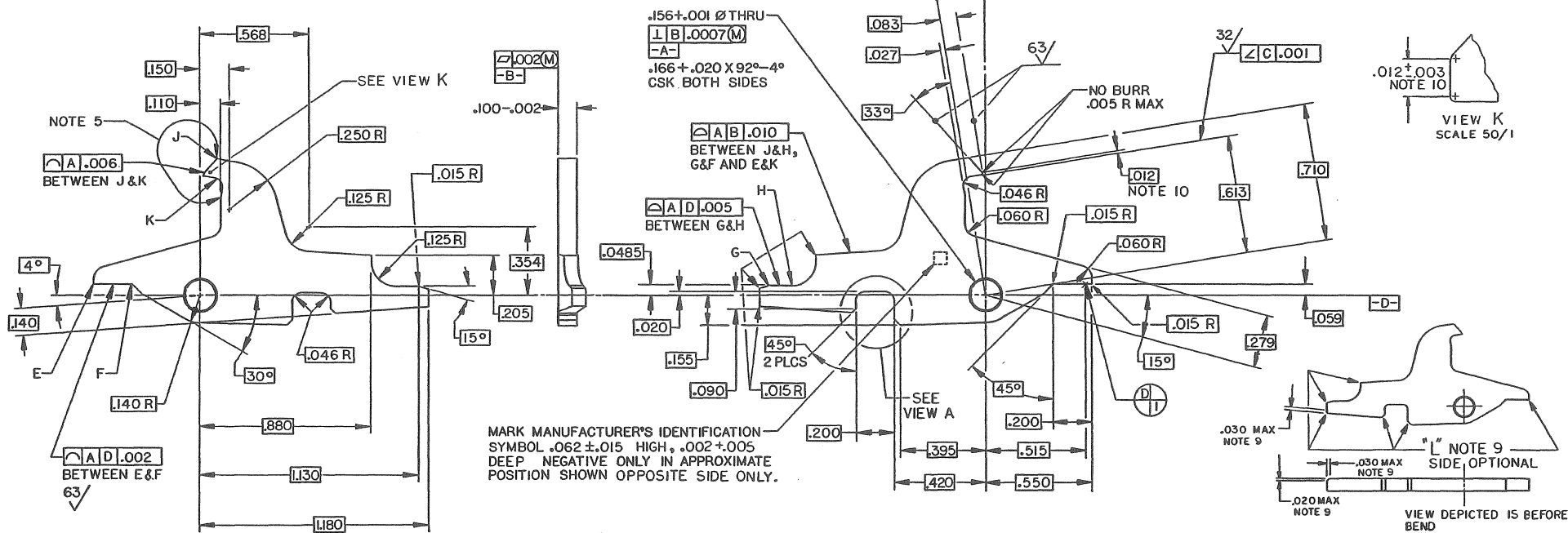
9-DIE ROLL PERMISSIBLE WITHIN DIMENSIONS SHOWN IN AREAS MARKED "L".

10-.012 ± .003 FLAT REQUIREMENTS USE OF FULL TOLERANCE BAND ON THE .012 DIM AND ITS RELATED DIMENSIONS AT OPPOSITE TOLERANCE EXTREMES.

NOTES:-

- 1-SPEC. MIL-W-13855 AND ANSI Y14.5-73 APPLY.
- 2-MATERIAL:-STEEL, CARBON, AISI 1065, PER SPEC. QQ-S-700.
- 3-ALL DIMENSIONS APPLY WHEN PART IS LOCATED ON HOLE [A] AND DATUM [D].
- 4-BREAK SHARP EDGES .005±.005 UNLESS OTHERWISE NOTED.
- 5-AREAS SO NOTED [L] [B].001, BREAK EDGES .005 MAX.
- 6-HEAT TREAT-AUSTEMPER TO HARDNESS EQUIV. TO ROCKWELL C 49-53.
- 7-FINISH R_{25} ALL SURFACES EXCEPT AS NOTED.
- 8-PROTECTIVE FINISH: FINISH 5.3.1.2 OF MIL-STD-171.

REVISIONS			
SYN	DESCRIPTION	DATE	APPROVAL
-	PRODUCTION RELEASE ERRW252013	820614	
A	NOR W253258/82-12-30 (ECP W353151/83-11-14) (ECP W459001/84-06-29)	840904	<i>[Signature]</i>
B	NOR W450030/84-11-15	850402	<i>[Signature]</i>
C	ERR Z9212006 (ECP 6853126/890105)	891012	<i>[Signature]</i>
D	NOR 6053096/900702	901107	<i>[Signature]</i>
E	NOR 6152018 / 910708	91-10-11	<i>[Signature]</i>
F	NOR 6153136 911001	920205	<i>[Signature]</i>
G	NOR 6253001 920219	920327	<i>[Signature]</i>
H	NOR 6253121 930108	930324	<i>[Signature]</i>
J	NOR 6553099 951002	960117	RLV



MARK MANUFACTURER'S IDENTIFICATION SYMBOL .062 ± .015 HIGH, .002 ± .005 DEEP NEGATIVE ONLY IN APPROXIMATE POSITION SHOWN OPPOSITE SIDE ONLY.

DISTRIBUTION STATEMENT F:
FURTHER DISTRIBUTION ONLY AS DIRECTED BY ASQC-AR, ROCK ISLAND, IL, OR HIGHER DoD AUTHORITY, 92010Z.

VIEW A
OPTIONAL METHOD

MECHANICAL PROPERTIES		DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		ORIGINAL DATE OF DRAWING 82-06-09		U S ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER BOVER, NEW JERSEY 07001	
TY	TS	TOLERANCES ON DECIMALS: .002-.01 .0002-.005		DRAFTSMAN	CHECKER	DISCONNECT-SEMI	
RA	BA	FRACTIONS: ANGLES: 1°		ENGR	ENGR	SIZE	FSCM NO.
SH	PH	APPLICATION		<i>[Signatures]</i>		D	19200
NEXT ASSY USED ON		SCALE 4/1		UNIT WT.		9349114	
						SHEET 1 OF 1	